

AMENDMENTS TO THE SPECIFICATION

Please amend the first full paragraph on page 2 as follows:

~~The aim of the present invention is to overcome the drawbacks described above by means of a production process for special chamfered tiles with which have the features indicated in claim 1 of the following section. The invention is also aimed at a special chamfered tile which is derived from the aforementioned innovative process and has the features indicated in claim 8 of the following section. Finally, the invention is aimed at a trim piece production line as indicated in claim 7.~~

According to the present invention there is provided a procedure for the manufacture of a special tile, and a tile formed by the procedure and manufactured from a basic tile which is single fired, porcelain stoneware, double fired, porous single fired or manufactured using other commonly known materials from the sector, comprising both a first phase for cutting of the basic tile according to a cutting plan and transverse to a decorated front surface and a second phase for chamfering, beveling or rounding of at least one edge of the the special tile to form a profile with a desired shape, further comprising the following two phases: an application, to the area of the worked profile, by means of a painting apparatus, of a cold painting product which acts as a superficial or decorative finish, the application being made by means of a painting apparatus; the application of the cold painting product being suitable to avoid the necessity of a second firing which may often cause cracks and breakages in the special tiles and therefore working scraps; and, a drying of the the painting product with a controlled temperature after its application; the painting product being suitable for the restoration of the original aesthetic appearance of the the special tile in the same area of which have been executed the the phase of chamfering, beveling or rounding; and, wherein after the chamfering, beveling or rounding phase and before the application of the cold painting product, two further intermediary phases are performed, namely, an application to the area of worked

profile of a neutral epoxidic pigmented primer which acts as fixative, the application being made by means of a painting apparatus; and, leaving the special tile to rest in an environment with a controlled temperature before the application of the cold painting product..